

# GENERAL INFORMATION

SECTION 0A  
GENERAL INFORMATION

## Contents

|                                     |       |
|-------------------------------------|-------|
| GENERAL REPAIR INSTRUCTIONS.....    | 0A-2  |
| General Repair Instructions.....    | 0A-2  |
| IDENTIFICATION.....                 | 0A-3  |
| Chassis Number: .....               | 0A-3  |
| Engine Number:.....                 | 0A-3  |
| Vehicle Identification Plate .....  | 0A-3  |
| LIFTING INSTRUCTION.....            | 0A-4  |
| Lifting Instruction .....           | 0A-4  |
| Garage Jack and Safety Stand.....   | 0A-4  |
| TORQUE SPECIFICATIONS.....          | 0A-7  |
| Standard Bolts .....                | 0A-7  |
| RECOMMENDED LIQUID GASKET.....      | 0A-8  |
| Recommended Liquid Gasket .....     | 0A-8  |
| Application Procedure .....         | 0A-9  |
| RECOMMENDED THREAD LOCKING AGENT .. | 0A-10 |

## GENERAL REPAIR INSTRUCTIONS

### General Repair Instructions

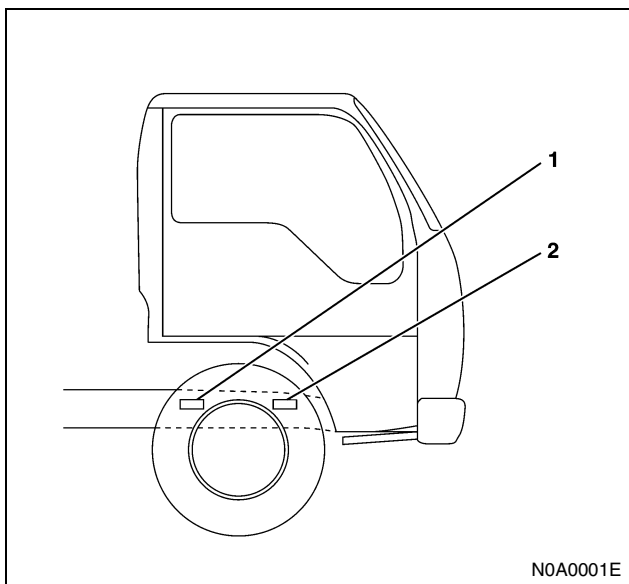
1. Park the vehicle on level ground and chock the front or rear wheels before lifting the vehicle.
2. Use covers on the vehicle body, seats, and floor to prevent damage and/or contaminations.
3. Disconnect the grounding cable from the battery before performing service operations. This will prevent cable damage or burning due to shortcircuiting.
4. Raise the vehicle with a jack set against the axle or the frame.
5. Support the vehicle on chassis stands.
6. Handle brake fluid and engine coolant with great care.  
Spilling these liquids on painted surfaces will damage the paint.
7. The use of the proper tool(s) and special tool(s) where specified is essential to efficient, reliable, and safe service operations.
8. Always use genuine ISUZU replacement parts.
9. Discard used cotter pins, gasket, O-rings, oil seals, lock washers, and self-locking nuts at disassembly.  
Normal function of these parts cannot be guaranteed if they are reused.
10. Keep the disassembled parts neatly in groups.  
This will facilitate smooth and correct reassembly.
11. Keep fixing nuts and bolts separate.  
Fixing nuts and bolts vary in hardness and design according to installation positions.
12. Clean all parts before inspection or reassembly.
13. Clean the oil ports and other openings with compressed air to make certain that they are free of dirt and obstructions.
14. Lubricate the rotating and sliding faces of all moving parts with oil or grease before installation.
15. Use the recommended liquid gasket to prevent leakage.
16. Be sure to tighten bolts and nuts to the specified torque, using a properly maintained torque wrench.
17. When service operation is completed, make a final check to be sure service has been done properly and problem has been corrected.
18. When removing or replacing parts that require refrigerant to be discharged from the Air conditioning system, be sure to use the ACR4 or equivalent to recover and recycle Refrigerant-134a, to promote the movement for the protection of the ozone layer covering the earth.
19. To assure safety, always slowly release air pressure from the air tanks before disconnecting pipes, hoses or other parts from any unit under pressure.

## IDENTIFICATION

### Chassis Number:

It is stamped on the front right-hand side face of the chassis side member.

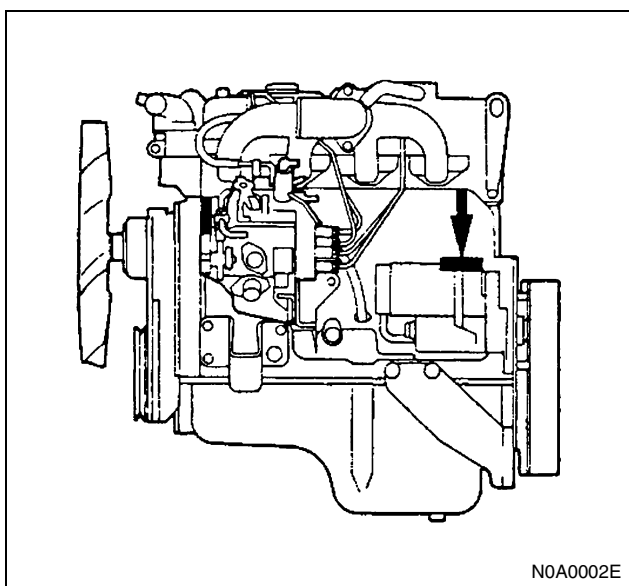
1. NKR models with independent front suspension
2. NHR, NKR, NPR, NQR and NPS models with rigid axle front suspension



### Engine Number:

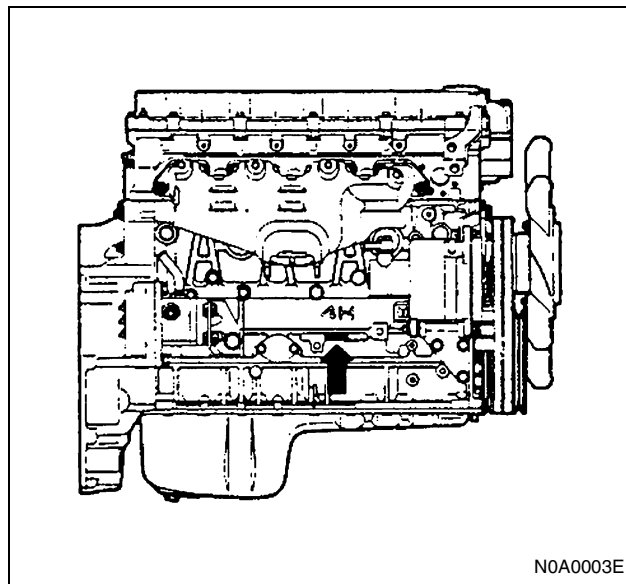
#### 4J Series Engine

The engine number is stamped on the left side rear of the cylinder body.



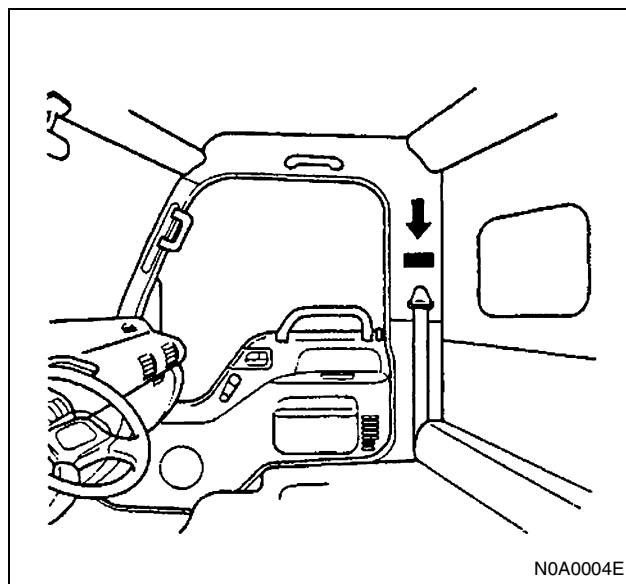
#### 4H Series Engine

The engine number is stamped on the right side of the cylinder body.



### Vehicle Identification Plate

The vehicle identification plate is attached to the interior side of the cab side panel on the right side.



## LIFTING INSTRUCTION

### Lifting Instruction

If it is necessary to use a lifting device other than the original equipment jack, see illustration for acceptable lifting points.

Lifting should only be done at the positions indicated to prevent possible damage to the vehicle.

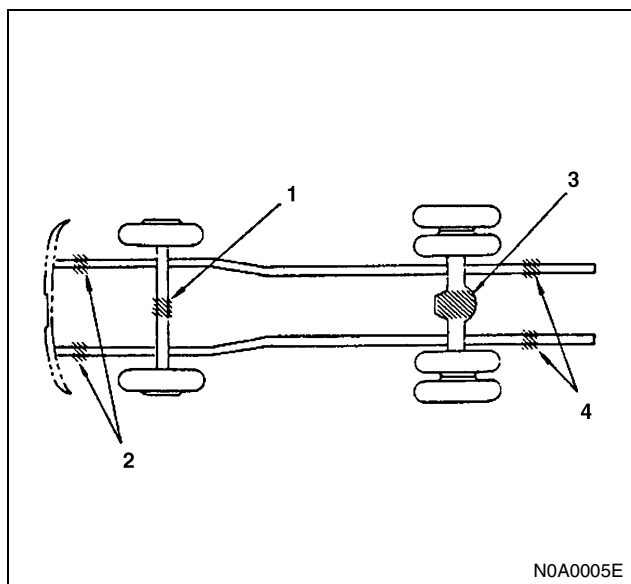
#### Caution:

Failure to observe the acceptable lift points may result in unsatisfactory vehicle performance or a durability failure which may result in loss of control of the vehicle.

### Garage Jack and Safety Stand

#### Lifting Point and Supportable Point Location

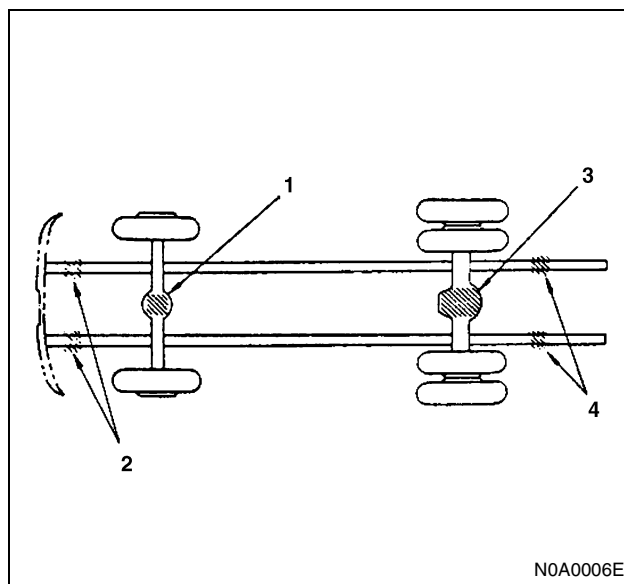
NHR, NKR, NPR, NQR



#### Legend

1. Front axle
2. Side frame front side
3. Rear axle center
4. Side frame rear side

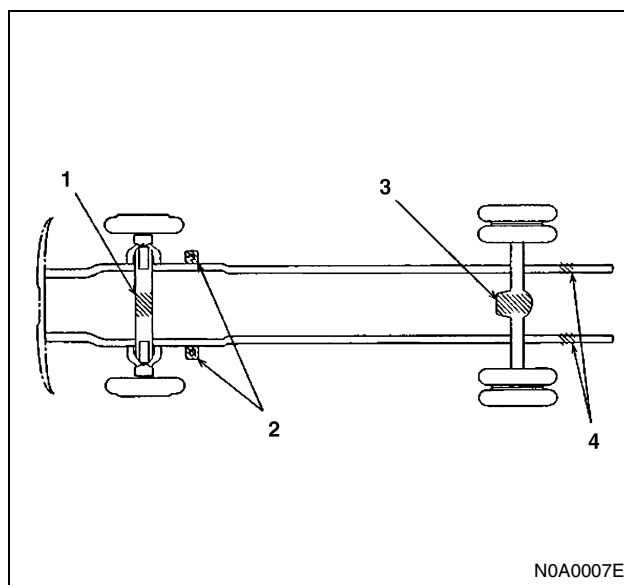
### NPS



#### Legend

1. Front axle
2. Side frame front side
3. Rear axle center
4. Side frame rear side

### NKR (Front independent suspension)

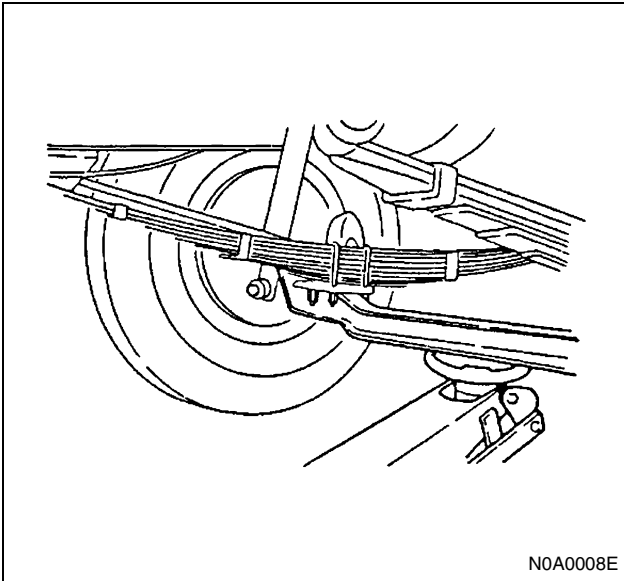
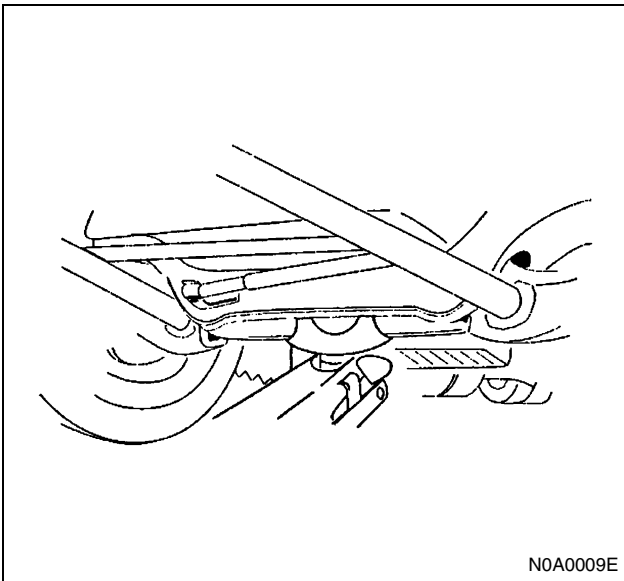
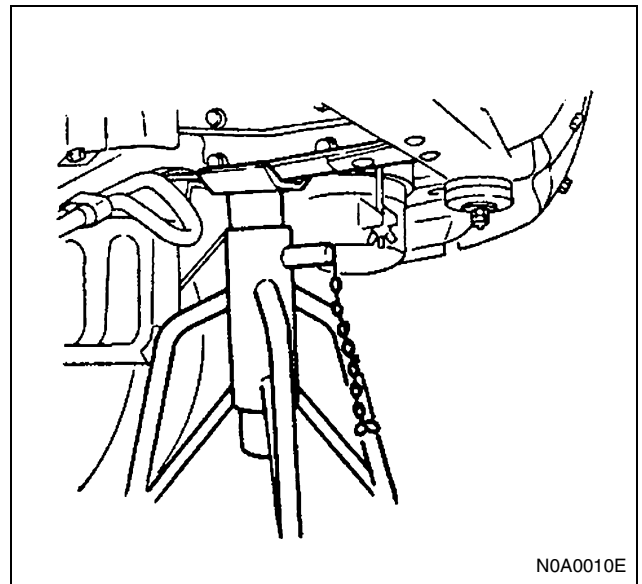
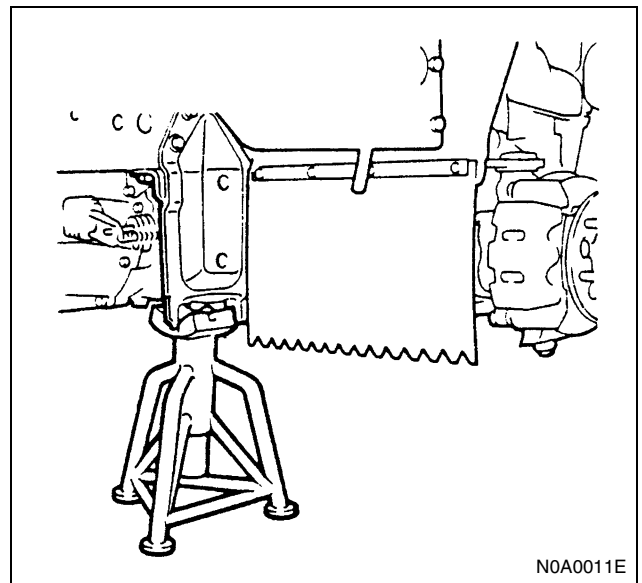


#### Legend

1. Suspension cross member
2. Jack up bracket
3. Rear axle center
4. Side frame rear side

**Front Side Lifting Point****Notice:**

Do not lift or support on engine oil pan.

**NKR (Front independent suspension)****Front Side Supportable Point****NKR (Front independent suspension)**

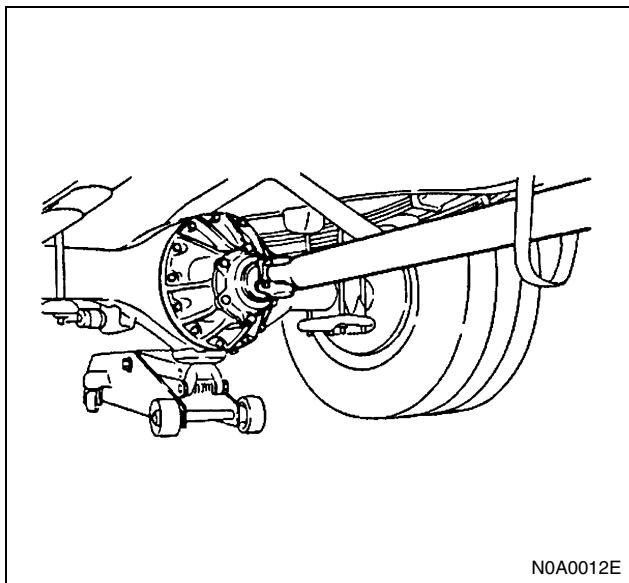
## 0A-6 GENERAL INFORMATION

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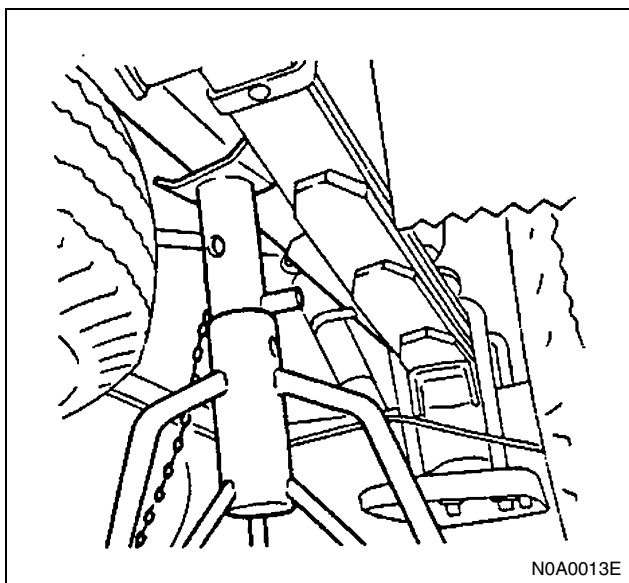
### Rear Side Lifting Point

**Notice:**

Do not lift or support on rear axle tube.



### Rear Side Supportable Point



## TORQUE SPECIFICATIONS

### Standard Bolts

The torque values given in the following table should be applied where a particular torque is not specified.

N·m (kg·m / lb·ft)

N·m [kg·cm / lb·in]

| Bolt Diameter<br>× Pitch (mm) | Strength<br>Class           | 4.8                                                                                       | 8.8                                                                               |                                                                                    | 9.8                                                                                 |
|-------------------------------|-----------------------------|-------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|                               | Bolt<br>Identi-<br>fication |          | Refined                                                                           | Non-Refined                                                                        |  |
|                               |                             |  No mark |  |  |                                                                                     |
| M6×1.0                        | 6 [60 / 52]                 |                                                                                           | 7 [75 / 69]                                                                       |                                                                                    | —                                                                                   |
| M8×1.25                       | 13 [130 / 113]              |                                                                                           | 18 [180 / 156]                                                                    |                                                                                    | 24 [240 / 208]                                                                      |
| M10×1.25                      | 27 (2.8 / 20)               |                                                                                           | 37 (3.8 / 27)                                                                     |                                                                                    | 50 (5.1 / 37)                                                                       |
| M12×1.25                      | 61 (6.3 / 45)               |                                                                                           | 76 (7.7 / 56)                                                                     |                                                                                    | 95 (9.7 / 70)                                                                       |
| M14×1.5                       | 96 (9.8 / 71)               |                                                                                           | 117 (11.9 / 86)                                                                   |                                                                                    | 142 (14.5 / 105)                                                                    |
| M16×1.5                       | 130 (13.3 / 96)             |                                                                                           | 170 (14.3 / 125)                                                                  |                                                                                    | 200 (20.4 / 148)                                                                    |
| M18×1.5                       | 188 (19.2 / 139)            |                                                                                           | 244 (24.9 / 180)                                                                  |                                                                                    | 287 (29.3 / 212)                                                                    |
| M20×1.5                       | 258 (26.3 / 190)            |                                                                                           | 337 (34.4 / 249)                                                                  |                                                                                    | 396 (40.4 / 292)                                                                    |
| M22×1.5                       | 332 (33.9 / 245)            |                                                                                           | 454 (46.3 / 335)                                                                  |                                                                                    | 530 (54.1 / 391)                                                                    |
| M24×2.0                       | 449 (45.8 / 331)            |                                                                                           | 538 (54.9 / 397)                                                                  |                                                                                    | 692 (70.6 / 511)                                                                    |
| *M10×1.5                      | 26 (2.7 / 20)               |                                                                                           | 36 (3.7 / 27)                                                                     |                                                                                    | 48 (4.9 / 35)                                                                       |
| *M12×1.5                      | 57 (2.8 / 42)               |                                                                                           | 71 (7.2 / 52)                                                                     |                                                                                    | 89 (9.1 / 66)                                                                       |
| *M14×2.0                      | 89 (9.1 / 66)               |                                                                                           | 110 (11.2 / 81)                                                                   |                                                                                    | 133 (13.6 / 98)                                                                     |
| *M16×2.0                      | 124 (12.7 / 92)             |                                                                                           | 162 (16.5 / 119)                                                                  |                                                                                    | 191 (19.5 / 141)                                                                    |
| N0A0023E                      |                             |                                                                                           |                                                                                   |                                                                                    |                                                                                     |

The asterisk \* indicates that the bolts are used for female-threaded parts that are made of soft materials such as casting, etc.

### Flare Nuts

N·m (kg·m / lb·ft)

| Pipe diameter mm (in) | Torque        | Pipe diameter mm (in) | Torque          |
|-----------------------|---------------|-----------------------|-----------------|
| 4.76 (0.187)          | 16 (1.6 / 12) | 10.00 (0.94)          | 54 (5.5 / 40)   |
| 6.35 (0.250)          | 26 (2.7 / 20) | 12.00 (0.472)         | 88 (9.0 / 65)   |
| 8.00 (0.315)          | 44 (4.5 / 33) | 15.00 (0.591)         | 106 (10.8 / 78) |

## RECOMMENDED LIQUID GASKET

### Recommended Liquid Gasket

| TYPE            | BRAND NAME      | MANUFACTURER | APPLICATION PARTS (EXAMPLE)     |
|-----------------|-----------------|--------------|---------------------------------|
| RTV*<br>Silicon | ThreeBond 1207B | ThreeBond    | Engine Oil Seal Retainer        |
|                 | ThreeBond 1207C | ThreeBond    | Engine Oil Pan                  |
|                 | ThreeBond 1215  | ThreeBond    | Timing Gear Case                |
|                 | ThreeBond 1216  | ThreeBond    | Cylinder Head Cover             |
|                 | ThreeBond 1281  | ThreeBond    | Fuel Pump                       |
| Water Base      | ThreeBond 1141E | ThreeBond    | Rear Axle                       |
| Solvent         | ThreeBond 1104  | ThreeBond    | etc.                            |
|                 | BelcoBond 4     | Isuzu        |                                 |
|                 | BelcoBond 401   | Isuzu        |                                 |
|                 | BelcoBond 402   | Isuzu        |                                 |
| Anaerobic       | LOCTITE 515     | LOCTITE      | Engine Oil Seal Retainer        |
|                 | LOCTITE 518     | LOCTITE      | Water Pump<br>Transaxle<br>etc. |

\*RTV: Room Temperature Vulcanizer

**Notice:**

1. It is very important that the liquid gaskets listed above or their exact equivalent be used on the vehicle.
2. LOCTITE 515 and LOCTITE 518 harden upon contact with a metal surface.  
Do not apply LOCTITE 515 or LOCTITE 518 between two metal surfaces having a clearance of greater than 0.25 mm (0.001 in). Poor adhesion will result.
3. Be careful to use the specified amount of liquid gasket.  
Follow the manufacturer's instructions at all times.



Application Procedure

| SCREW HOLE                     | DEPRESSION                       | JUDGE-<br>MENT |
|--------------------------------|----------------------------------|----------------|
| <div>1~3<br/>(0.04~0.12)</div> |                                  | OK             |
| <div>1~3<br/>(0.04~0.12)</div> | <div>More than<br/>2(0.08)</div> | OK             |
|                                |                                  | NG             |

Example  
Anaerobic Type : 2-3mm (0.08-0.12 in)  
Others : 2-6mm (0.08-0.24 in)

N0A0014E

1. Completely remove lubricant and moisture from the connecting surfaces.  
The surfaces must be perfectly dry.
2. Apply specified bead width of liquid gasket to one of the connecting surfaces.

Notice:

When the application procedures are specified in this manual, follow them.

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## RECOMMENDED THREAD LOCKING AGENT

**Notice:**

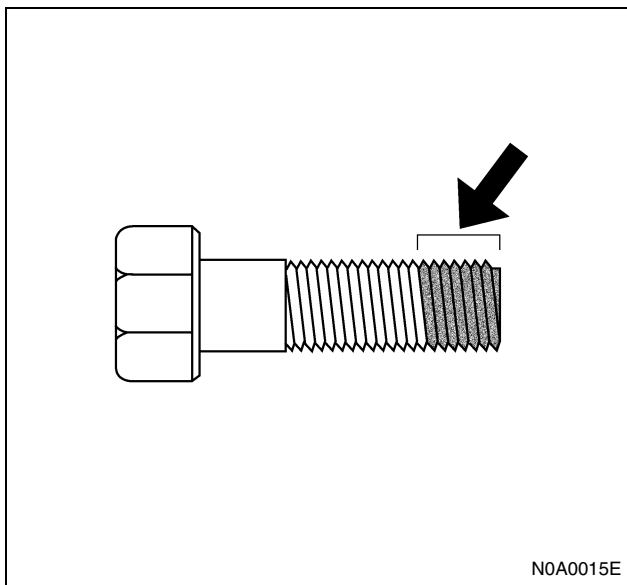
When the application procedures are specified in this manual, follow them.

**LOCTITE**

| TYPE        | COLOR |
|-------------|-------|
| LOCTITE 242 | Blue  |
| LOCTITE 262 | Red   |
| LOCTITE 271 | Red   |

**Application Steps**

1. Completely remove all lubricant and moisture from the bolts and the female threaded surfaces of the parts to be joined.  
The surfaces must be perfectly dry.
2. Apply LOCTITE to the bolts.  
Apply LOCTITE to at least 1/3 of the bolt's threaded area.



3. Tighten the bolts to the specified torque.

**Notice:**

After tightening, be sure to keep the bolts free from vibration and torque for at least an hour until LOCTITE hardens.